# Operating Instructions

**Vibrating level switch with tube extension for liquids**

## VEGASWING 63

- two-wire

Document ID: 29232

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**Supplementary documentation**

**Information:**
Supplementary documents appropriate to the ordered version come with the delivery. You can find them listed in chapter "*Product description*".

**Instructions manuals for accessories and replacement parts**

**Tip:**
To ensure reliable setup and operation of your VEGASWING 63, we offer accessories and replacement parts. The corresponding documentations are:

- 30173 - Electronics module VEGASWING series 60
- 34296 - Protective cover
- 29750 - Lock fitting for VEGASWING 63 unpressurized
- 29751 - Lock fitting for VEGASWING 63 16 bar
- 29752 - Lock fitting for VEGASWING 63 64 bar

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# 1 About this document

## 1.1 Function

This operating instructions manual provides all the information you need for mounting, connection and setup as well as important instructions for maintenance and fault rectification. Please read this information before putting the instrument into operation and keep this manual accessible in the immediate vicinity of the device.

## 1.2 Target group

This operating instructions manual is directed to trained specialist personnel. The contents of this manual should be made available to these personnel and put into practice by them.

## 1.3 Symbols used

**Information, tip, note**
This symbol indicates helpful additional information.

**Caution:** If this warning is ignored, faults or malfunctions can result.

**Warning:** If this warning is ignored, injury to persons and/or serious damage to the instrument can result.

**Danger:** If this warning is ignored, serious injury to persons and/or destruction of the instrument can result.

**Ex applications**
This symbol indicates special instructions for Ex applications.

**SIL applications**
This symbol indicates instructions for functional safety which must be taken into account particularly for safety-relevant applications.

- **List**
  The dot set in front indicates a list with no implied sequence.

→ **Action**
This arrow indicates a single action.

1 **Sequence of actions**
Numbers set in front indicate successive steps in a procedure.

**Battery disposal**
This symbol indicates special information about the disposal of batteries and accumulators.

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# 2 For your safety

## 2.1 Authorised personnel

All operations described in this operating instructions manual must be carried out only by trained specialist personnel authorised by the plant operator.

During work on and with the device the required personal protective equipment must always be worn.

## 2.2 Appropriate use

The VEGASWING 63 is a sensor for point level detection.

You can find detailed information about the area of application in chapter "*Product description*".

Operational reliability is ensured only if the instrument is properly used according to the specifications in the operating instructions manual as well as possible supplementary instructions.

For safety and warranty reasons, any invasive work on the device beyond that described in the operating instructions manual may be carried out only by personnel authorised by the manufacturer. Arbitrary conversions or modifications are explicitly forbidden.

## 2.3 Warning about incorrect use

Inappropriate or incorrect use of the instrument can give rise to application-specific hazards, e.g. vessel overfill or damage to system components through incorrect mounting or adjustment.

## 2.4 General safety instructions

This is a state-of-the-art instrument complying with all prevailing regulations and guidelines. The instrument must only be operated in a technically flawless and reliable condition. The operator is responsible for the trouble-free operation of the instrument.

During the entire duration of use, the user is obliged to determine the compliance of the necessary occupational safety measures with the current valid rules and regulations and also take note of new regulations.

The safety instructions in this operating instructions manual, the national installation standards as well as the valid safety regulations and accident prevention rules must be observed by the user.

For safety and warranty reasons, any invasive work on the device beyond that described in the operating instructions manual may be carried out only by personnel authorised by the manufacturer. Arbitrary conversions or modifications are explicitly forbidden.

The safety approval markings and safety tips on the device must also be observed.

## 2.5 Safety label on the instrument

The safety approval markings and safety tips on the device must be observed.

## 2.6 CE conformity

This device fulfills the legal requirements of the applicable EC guidelines. By attaching the CE mark, VEGA provides a confirmation of successful testing. You can find the CE conformity declaration in the download area of "www.vega.com".

## 2.7 SIL conformity

VEGASWING 63 fulfills the requirements of functional safety according to IEC 61508 resp. IEC 61511. You can find further information in the Safety Manual "*VEGASWING series 60*".

## 2.8 Safety instructions for Ex areas

Please note the Ex-specific safety information for installation and operation in Ex areas. These safety instructions are part of the operating instructions manual and come with the Ex-approved instruments.

## 2.9 Environmental instructions

Protection of the environment is one of our most important duties. That is why we have introduced an environment management system with the goal of continuously improving company environmental protection. The environment management system is certified according to DIN EN ISO 14001.

Please help us fulfill this obligation by observing the environmental instructions in this manual:

- Chapter "*Packaging, transport and storage*"
- Chapter "*Disposal*"

# 3 Product description

## 3.1 Configuration

**Scope of delivery**

The scope of delivery encompasses:

- VEGASWING 63 point level switch
- Documentation
  - this operating instructions manual
  - Safety Manual "*Functional safety (SIL)*" (optional)
  - Supplementary instructions manual "*Plug connector for level sensors*" (optional)
  - Ex-specific "*Safety instructions*" (with Ex versions)
  - if necessary, further certificates

**Constituent parts**

The VEGASWING 63 consists of the components:

- Housing lid
- Housing with electronics
- Process fitting with tuning fork

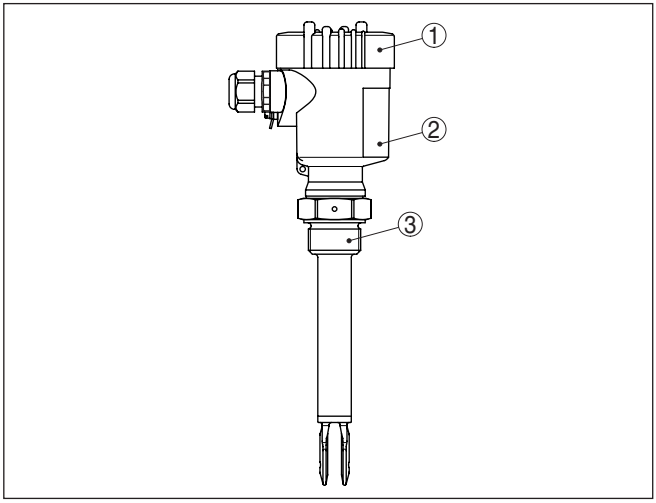


*Fig. 1: VEGASWING 63 with plastic housing*

*1 Housing lid*
*2 Housing with electronics*
*3 Process fitting*

**Type label**

The type label contains the most important data for identification and use of the instrument:

- Article number
- Serial number
- Technical data
- Article numbers, documentation
- SIL identification (with SIL rating ex works)

With the serial number, you can access the delivery data of the instrument via www.vega.com, "*VEGA Tools*" and "*serial number search*". You can find the serial number on the inside of the instrument as well as on the type label on the outside.

## 3.2 Principle of operation

**Application area**

VEGASWING 63 is a point level sensor with tuning fork for point level detection.

It is designed for industrial use in all areas of process technology and can be used in liquids.

Typical applications are overfill and dry run protection. The small tuning fork allows use in all kinds of tanks and vessels. Thanks to its simple and rugged measuring system, VEGASWING 63 is virtually unaffected by the chemical and physical properties of the liquid.

It functions even under difficult conditions such as turbulence, air bubbles, foam generation, buildup, strong external vibration or changing products.

**Function monitoring**

The electronics module of VEGASWING 63 continuously monitors the following criteria via frequency evaluation:

- Strong corrosion or damage on the tuning fork
- Loss of vibration
- Line break to the piezo drive

If one of these faults is detected, the electronics signals it via a defined current to the signal conditioning instrument. The connection cable to the sensor is also monitored for line break and short-circuit.

**Functional principle**

The tuning fork is piezoelectrically energised and vibrates at its mechanical resonance frequency of approx. 1200 Hz. The piezos are fixed mechanically and are hence not subject to temperature shock limitations. The frequency changes when the tuning fork is covered by the medium. This change is detected by the integrated electronics module, transferred as a current value to the processing system and converted there into a switching command.

**Voltage supply**

Depending on your requirements, VEGASWING 63 with two-wire electronics can be connected to different signal conditioning instruments. Compatible signal conditioning instruments are listed in chapter "*Technical data*".

The data for power supply are specified in chapter "*Technical data*".

## 3.3 Operation

The switching condition of VEGASWING 63 with plastic housing can be checked when the housing is closed (signal lamp). With the basic setting, products with a density ≥ 0.7 g/cm³ (0.025 lbs/in³) can be detected. The instrument can be adapted if products with lower density are to be measured.

On the electronics module you will find the following display and adjustment elements:

- Signal lamp for indication of the switching condition (green/red)
- DIL switch for adaptation to the product density

## 3.4 Storage and transport

**Packaging**

Your instrument was protected by packaging during transport. Its capacity to handle normal loads during transport is assured by a test based on ISO 4180.

The packaging of standard instruments consists of environment-friendly, recyclable carton material. The sensing element is additionally protected with a cardboard cover. For special versions, PE foam or PE foil is also used. Please dispose of the packaging material through specialised recycling companies.

**Transport**

Transport must be carried out in due consideration of the notes on the transport packaging. Nonobservance of these instructions can cause damage to the device.

**Transport inspection**

The delivery must be checked for completeness and possible transit damage immediately at receipt. Ascertained transit damage or concealed defects must be appropriately dealt with.

**Storage**

Up to the time of installation, the packages must be left closed and stored according to the orientation and storage markings on the outside.

Unless otherwise indicated, the packages must be stored only under the following conditions:

- Not in the open
- Dry and dust free
- Not exposed to corrosive media
- Protected against solar radiation
- Avoiding mechanical shock and vibration

**Storage and transport temperature**

- Storage and transport temperature see chapter "*Supplement - Technical data - Ambient conditions*"
- Relative humidity 20 … 85 %

# 4 Mounting

## 4.1 General instructions

**Suitability for the process conditions**

Make sure that all parts of the instrument coming in direct contact with the process, especially the sensor element, process seal and process fitting, are suitable for the existing process conditions, such as process pressure, process temperature as well as the chemical properties of the medium.

You can find the specifications in chapter "*Technical data*" and on the nameplate.

**Switching point**

In general, VEGASWING 63 can be installed in any position. The instrument only has to be mounted in such a way that the tuning fork is at the height of the desired switching point.

The tuning fork has lateral markings (notches) that indicate the switching point with vertical mounting. The switching point applies to water in conjunction with the basic setting of the density switch ≥ 0.7 g/cm³ (0.025 lbs/in³). When mounting VEGASWING 63, make sure that this marking is at the height of the requested switching point. Keep in mind that the switching point of the instrument will shift if the medium has a density other than water - water is 1 g/cm³ (0.036 lbs/in³). For products ≤ 0.7 g/cm³ (0.025 lbs/in³) and ≥ 0.5 g/cm³ (0.018 lbs/in³) the density switch must be set to ≥ 0.5 g/cm³.

Keep in mind that foams with a density ≥ 0.45 g/cm³ (0.016 lbs/in³) are detected by the sensor. This can lead to erroneous switchings, particulary when the sensor is used for dry run protection.

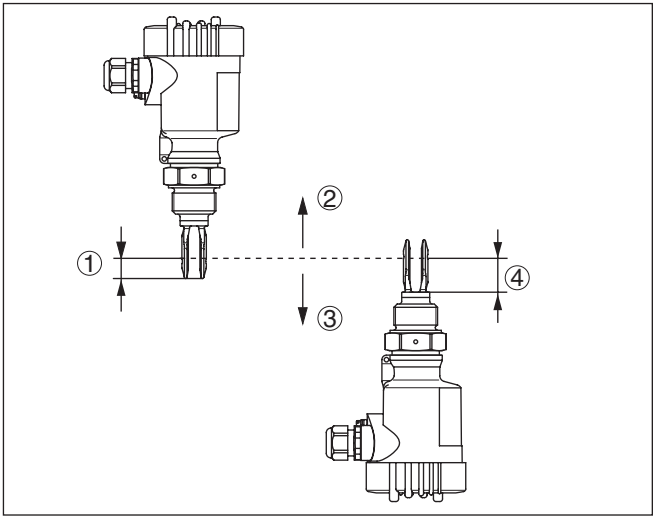


*Fig. 2: Vertical mounting*

1 *Switching point approx. 13 mm (0.51 in)*
2 *Switching point with lower density*
3 *Switching point with higher density*
4 *Switching point approx. 27 mm (1.06 in)*

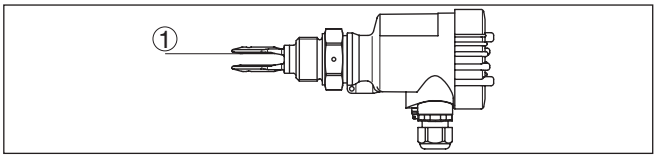


*Fig. 3: Horizontal mounting*

*1 Switching point*

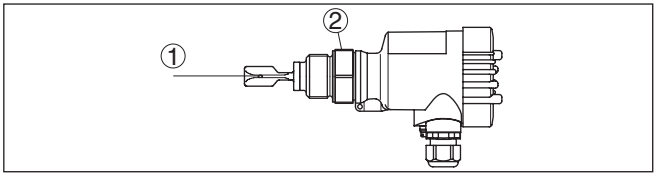


*Fig. 4: Horizontal installation (recommended mounting position, particularly for adhesive products)*

*1 Switching point*
*2 Marking on top with threaded versions, marking aligned to flange holes with flange versions*

With flange versions, the fork is aligned to the flange holes as follows.

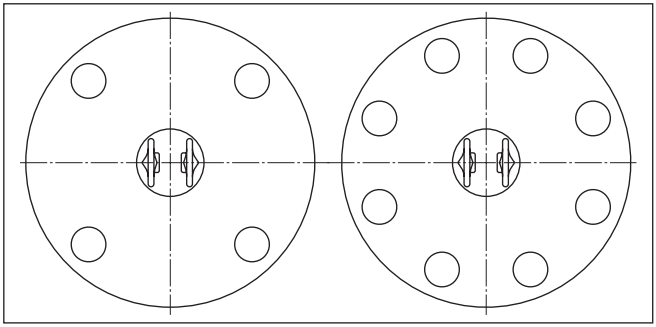

*Fig. 5: Fork position with flange versions*

**Moisture**

Use the recommended cables (see chapter "*Connecting to power supply*") and tighten the cable gland.

You can give your instrument additional protection against moisture penetration by leading the connection cable downward in front of the cable entry. Rain and condensation water can thus drain off. This applies mainly to outdoor mounting as well as installation in areas where high humidity is expected (e.g. through cleaning processes) or on cooled or heated vessels.

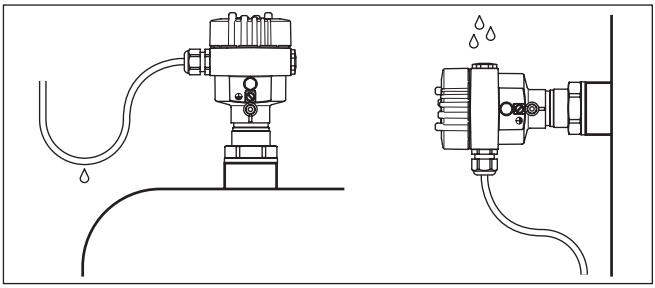

*Fig. 6: Measures against moisture ingress*

**Transport**

**Caution:**
Do not hold VEGASWING 63 on the tuning fork. Particularly with flange or tube versions, the tuning fork can be damaged just by the weight of the instrument. Transport coated instruments very carefully and avoid touching the tuning fork.

Remove the packaging or the protective cover just before installation.

**Pressure/Vacuum**

The process fitting must be sealed if there is gauge or low pressure in the vessel. Before use, check if the seal material is resistant against the measured product and the process temperature.

The max. permissible pressure is specified in chapter "*Technical data*" or on the type label of the sensor.

**Handling**

The vibrating level switch is a measuring instrument and must be treated accordingly. Bending the vibrating element will destroy the instrument.

**Warning:**
The housing must not be used to screw the instrument in! Applying tightening force can damage internal parts of the housing.

Use the hexagon above the thread for screwing in.

## 4.2 Mounting instructions

**Welding socket**

VEGASWING 63 has a defined thread starting point. This means that every VEGASWING 63 is in the same fork position after being screwed in. Remove therefore the supplied seal from the thread of VEGASWING 63. This seal is not required when using a welded socket with O-ring in front.

Keep in mind that this welded socket is not suitable for coated instrument versions.

Screw VEGASWING 63 completely into the welded socket. The later position can be determined already before welding. Mark the appropriate position of the welded socket. Before welding, unscrew VEGASWING 63 and remove the rubber ring from the welded socket. The welded socket has a marking (notch). Weld the socket with the notch facing upward, or in case of pipelines (DN 32 up to DN 50), aligned with the direction of flow.

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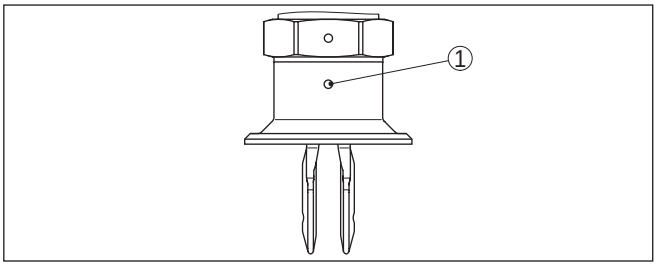


*Fig. 7: Marking on the welded socket*

*1 Marking*

**Adhesive products**

In case of horizontal mounting in adhesive and viscous products, the surfaces of the tuning fork should be vertical in order to reduce buildup on the tuning fork. On the screwed version you will find a marking on the hexagon. With this you can check the position of the tuning fork when screwing it in. When the hexagon touches the seal, the thread can still be turned by approx. half a turn. This is sufficient to reach the recommended installation position.

In the case of flange versions, the fork is aligned with the flange holes.

When used in adhesive and viscous products, the tuning fork should protrude into the vessel to avoid buildup. For that reason, sockets for flanges and mounting bosses should be avoided when mounting horizontally.

**Inflowing medium**

If VEGASWING 63 is mounted in the filling stream, unwanted false measurement signals can be generated. For this reason, mount VEGASWING 63 at a position in the vessel where no disturbances, e.g. from filling openings, agitators, etc., can occur.

This applies particularly to instrument types with long extension tube.

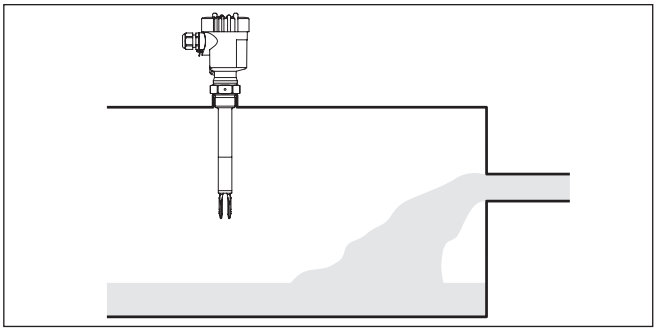

*Fig. 8: Inflowing medium*

**Product flow**

To make sure the tuning fork of VEGASWING 63 generates as little resistance as possible to product flow, mount the sensor so that the surfaces are parallel to the product movement.

**Agitators**

Due to agitators, vibrations or similar, the level switch can be subjected to strong lateral forces. For this reason, do not use an overly long extension tube for VEGASWING 63, but check if you can mount a VEGASWING 61 level switch on the side of the vessel in horizontal position.

Extreme vibration caused by the process or the equipment, e.g. agitators or turbulence in the vessel, can cause the extension tube of VEGASWING 63 to vibrate in resonance. This leads to increased stress on the upper weld joint. Should a longer tube version be necessary, you can provide a suitable support directly above the tuning fork to secure the extension tube.

This measure applies mainly to applications in Ex areas category 1G or WHG. Make sure that the tube is not subject to bending stress due to this measure.

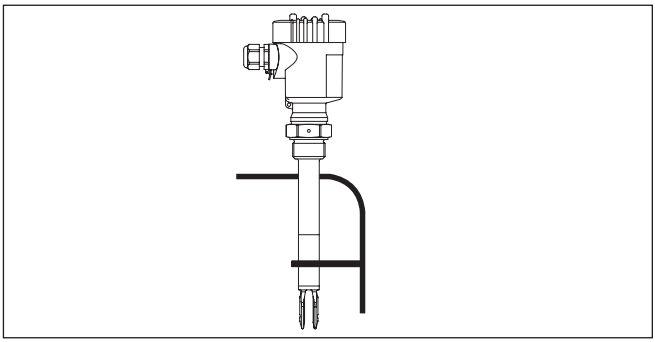

*Fig. 9: Lateral suppot of VEGASWING 63*

**Enamel coating**

Instruments with enamel coating should be treated very carefully and shocks should be avoided. Unpack VEGASWING 63 directly before installation. Insert VEGASWING 63 carefully into the vessel opening and avoid touching any sharp vessel parts.

**Gas-tight leadthrough**

The second seal of the gas-tight leadthrough (option) prevents an uncontrolled leakage of the medium. The service life of the gas-tight leadthrough depends on the chemical resistance of the materials. See "*Technical data*".

**Caution:**
If it is determined (e.g. via an error message from VEGASWING 63) that medium has already penetrated into the vibrating element, the instrument must be exchanged immediately.

# 5 Connecting to power supply

## 5.1 Preparing the connection

**Note safety instructions**

Always keep in mind the following safety instructions:

**Warning:**
Connect only in the complete absence of line voltage.

- The electrical connection must only be carried out by trained personnel authorised by the plant operator.
- Always switch off power supply, before connecting or disconnecting the instrument.

**Take note of safety instructions for Ex applications**

In hazardous areas you must take note of the respective regulations, conformity and type approval certificates of the sensors and power supply units.

**Voltage supply**

Connect the voltage supply according to the following diagrams. Take note of the general installation regulations. As a rule, connect VEGASWING 63 to vessel ground (PA), or in case of plastic vessels, to the next ground potential. On the side of the instrument housing there is a ground terminal between the cable entries. This connection serves to drain off electrostatic charges. In Ex applications, the installation regulations for hazardous areas must be given priority.

The data for power supply are specified in chapter "*Technical data*".

**Connection cable**

The instrument is connected with standard two-wire cable without screen. If electromagnetic interference is expected which is above the test values of EN 61326 for industrial areas, screened cable should be used.

Use cable with round cross-section. A cable outer diameter of 5 … 9 mm (0.2 … 0.35 in) ensures the seal effect of the cable gland. If you are using cable with a different diameter or cross-section, exchange the seal or use a suitable cable gland.

In hazardous areas, use only approved cable connections for VEGASWING 63.

**Connection cable for Ex applications**

Take note of the corresponding installation regulations for Ex applications.

Cover all housing openings conforming to standard according to EN 60079-1.

## 5.2 Connection procedure

With Ex instruments, the housing cover may only be opened if there is no explosive atmosphere present.

Proceed as follows:

1. Unscrew the housing cover
2. Loosen compression nut of the cable entry gland
3. Remove approx. 10 cm (4 in) of the cable mantle, strip approx. 1 cm (0.4 in) of insulation from the ends of the individual wires
4. Insert the cable into the sensor through the cable entry

5. Open the terminals with a screwdriver
6. Insert the wire ends into the open terminals according to the wiring plan
7. Tighten the terminals with a screwdriver
8. Check the hold of the wires in the terminals by lightly pulling on them
9. Tighten the compression nut of the cable entry gland. The seal ring must completely encircle the cable
10. Screw the housing lid back on

The electrical connection is finished.

## 5.3 Wiring plan, single chamber housing

The following illustrations apply to the non-Ex as well as to the Ex-d version.

**Housing overview**

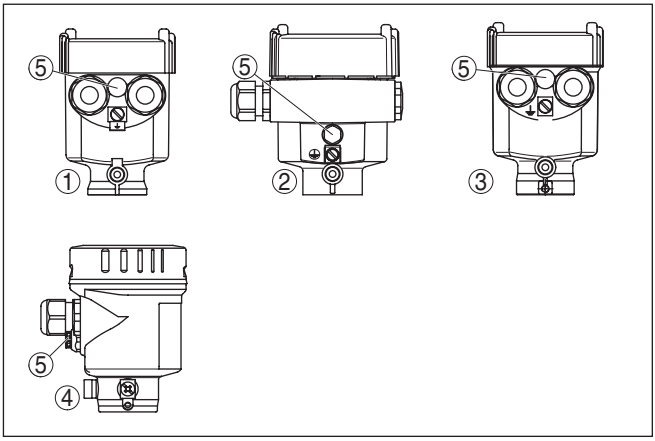


*Fig. 10: Material versions, single chamber housing*

*1 Plastic (not with EEx d)*
*2 Aluminium*
*3 Stainless steel (not with EEx d)*
*4 Stainless steel, electropolished (not with EEx d)*
*5 Filter element for pressure compensation or blind plug with version IP 66/ IP 68, 1 bar (not with EEx d)*

**Electronics and terminal compartment**

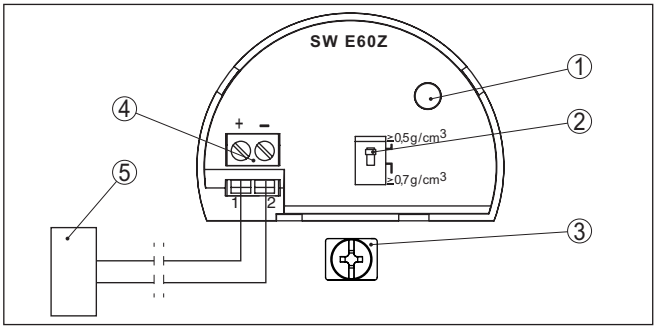


*Fig. 11: Electronics and terminal compartment*

*1 Control lamp*
*2 DIL switch for sensitivity adjustment*
*3 Ground terminal*
*4 Connection terminals*
*5 Processing system or PLC*

**Wiring plan**

We recommend connecting VEGASWING 63 in such a way that the switching circuit is open when there is a level signal, line break or failure (safe state).

For connection to a VEGATOR signal conditioning instrument dto. Ex, WHG. The sensor is powered by the connected VEGATOR signal conditioning instrument. Further information is available in chapter "*Technical data*", "*Ex-technical data*" are available in the supplied "*Safety information manual*".

The wiring example is applicable for all suitable signal conditioning instruments.

The control lamp on VEGASWING 63 lights in general

- red - with covered tuning fork
- green - with uncovered tuning fork

Take note of the operating instructions manual of the signal conditioning instrument. Suitable signal conditioning instruments are listed in chapter "*Technical data*".

If VEGASWING 63 is used in Ex areas as part of an overfill protection system according to WHG (Water Resources Act), take note of the regulations in the safety instructions and conformity certificates. If the instrument with electronics module SWE60Z EX, SWE60Z EX E1 is to be operated directly on the analogue input of a PLC, a suitable safety barrier should be connected.

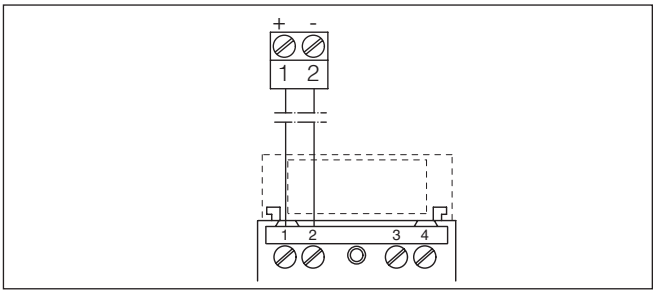


*Fig. 12: Wiring plan, single chamber housing*

## 5.4 Wiring plan - version IP 66/IP 68, 1 bar

**Wire assignment, connection cable**

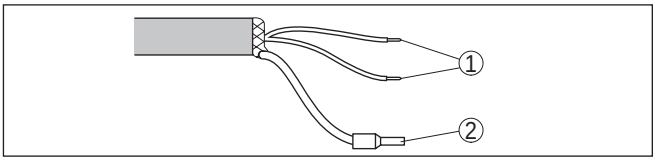


*Fig. 13: Wire assignment, connection cable*

*1 brown (+) and blue (-) to power supply or to the processing system*
*2 Shielding*

# 6 Setup

## 6.1 General information

The figures in brackets refer to the following illustrations.

**Function/Configuration**

With plastic housings, the switching condition of the electronics can be checked when the housing cover is closed (control lamp). With the basic setting, products with a density ≥ 0.7 g/cm³ (0.025 lbs/in³) can be detected. For products with lower density, the switch must be set to ≥ 0.5 g/cm³ (0.018 lbs/in³).

On the electronics module you will find the following display and adjustment elements:

- Signal lamp (1)
- DIL switch for sensitivity adjustment (2)

**Mode adjustment (A/B)**

On the VEGATOR 121, 122 or 636 Ex signal conditioning instrument, via the signal conditioning instrument (when used according to WHG only mode A permitted).

The switching condition can be changed with the A/B switch. You can set the required mode according to the "Function chart" (A - max. detection or overfill protection, B - min. detection or dry run protection). The switching delay can also be modified on the signal conditioning instrument (VEGATOR 121, 122 or 636 Ex) signal conditioning instruments).

**Note:**

Always immerse the tuning fork of VEGASWING 63 in a liquid to test its function. Do not test the function of VEGASWING 63 with your hand. This can damage the sensor.

## 6.2 Adjustment elements

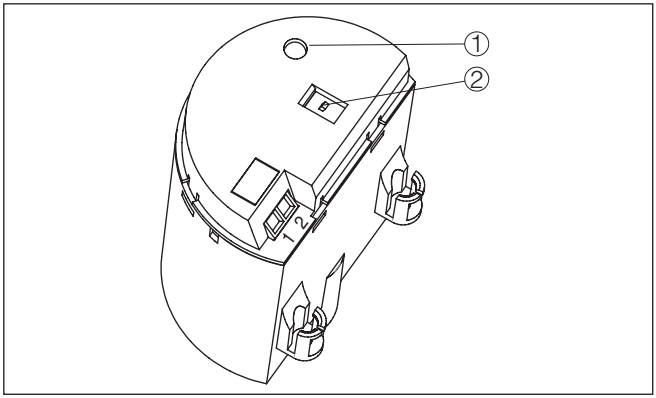


*Fig. 14: Oscillator SWE60Z - two-wire output*

*1 Control lamp (LED)*
*2 DIL switch for sensitivity adjustment*

**Signal lamp (1)**

Control lamp (LED) for indication of the switching condition

- green = tuning fork uncovered
- red = tuning fork covered
- off = failure

**Sensitivity adjustment (2)**

With this DIL switch (2) you can set the switching point to liquids having a density between 0.5 and 0.7 g/cm³ (0.018 - 0.025 lbs/in³). With the basic setting, liquids with a density of ≥ 0.7 g/cm³ (0.025 lbs/in³) can be detected. In liquids with lower density, you must set the switch to ≥ 0.5 g/cm³ (0.018 lbs/in³). The specifications for the position of the switching point relate to water - density value 1 g/cm³ (0.036 lbs/in³). In products with a different density, the switching point will shift in the direction of the housing or tuning fork end depending on the density and type of installation.

**Note:**
Keep in mind that foams with a density ≥ 0.45 g/cm³ (0.016 lbs/in³) are detected by the sensor. This can lead to erroneous switchings, particulary when the sensor is used for dry run protection.

## 6.3 Function chart

The following chart provides an overview of the switching conditions depending on the set mode and the level.

| | | Sensor | | Signal conditioning instrument | |
|---|---|---|---|---|---|
| **Mode on the signal conditioning instrument** | **Level** | **Signal current - Sensor** | **Signal lamp - sensor** | **Analogue - input control[1)]** | **Signal lamp - signal conditioning instrument** |
| Mode A<br>Overflow protection | | approx. 8 mA | ☼<br>Green | > 3.8 mA<br>< 11.5 mA | ☼ |
| Mode A<br>Overflow protection | | approx. 16 mA | ☼<br>Red | > 12.5 mA<br>< 21.6 mA | ○ |
| Mode B<br>Dry run protection | | approx. 16 mA | ☼<br>Red | > 12.5 mA<br>< 21.6 mA | ☼ |

[1)] Electronics directly evaluated via the analogue input of a control system (without signal conditioning instrument)

| | | Sensor | | Signal conditioning instrument | |
|---|---|---|---|---|---|
| **Mode on the signal conditioning instrument** | **Level** | **Signal current - Sensor** | **Signal lamp - sensor** | **Analogue - input control[1)]** | **Signal lamp - signal conditioning instrument** |
| Mode B<br>Dry run protection | | approx. 8 mA | ☼<br>Green | > 3.8 mA<br>< 11.5 mA | ○ |
| Fault message<br>(mode A/B) | any | approx. 1.8 mA | ○<br>Off | ≤ 3.6 mA<br>≥ 21 mA | ○ |

## 6.4 Recurring test and function test (SIL, WHG)

**General information**

The VEGASWING 63 is qualified for use in measuring chains of level SIL2 according to IEC 61508 (redundant, level SIL3) and is approved according to WHG.

**WRA**

The implementation of the recurring test according to WHG is stipulated in the general type approval, item 8.

Take note of these higher-ranking approvals if VEGASWING 63 Ex is used as part of an overfill protection system according to WHG.

The following instrument combinations meet the requirements according to WHG:

VEGASWING 63 Ex with

- Oscillator SWE60Z EX
- Signal conditioning instrument VEGATOR 536 Ex, 537 Ex and 636 Ex, VEGALOG or SPLC (safety-oriented PLC)

**SIL**

The measuring system can be used for level detection of liquids and meets the special requirements of safety technology.

This is possible up to SIL2 in a single channel architecture (1oo1D), and up to SIL3 in a multiple channel, redundant architecture.

The following instrument combinations meet the requirements according to SIL:

VEGASWING 63 Ex with

- Oscillator SWE60Z EX
- Signal conditioning instrument VEGATOR 636 Ex or SPLC (safety-oriented PLC)

**Implementation - Function test**

There are the following possibilities to carry out the recurring function test:

1. Filling of the vessel up to the switching point
2. Dismounting of the sensor and immersion in the original medium
3. Short interruption of the supply line to the sensor
4. Pushing the test key on the signal conditioning instrument

**1 Filling the vessel up to the switching point**
If this does not cause any problems, you can fill the vessel up to the switching point and monitor the correct sensor reaction.

**2 Dismounting of the sensor and immersion in the original medium**
You can dismount the sensor for test purposes and check its proper functioning by immersing it in the original product.

**3 Short interruption of the supply line to the sensor**
The recurring function test according to IEC 61508 can be carried out through a short interruption (> 2 seconds) of the supply line to the sensor. This starts a test sequence.

The correctness of the subsequent switching conditions on the indications of the SPLC must be monitored. The sensor must neither be dismounted nor triggered by filling the vessel.

You can carry out the function test with the outputted current values also directly via a safety PLC or a process control system.

**4 Pushing the test key on the signal conditioning instrument**
A test key is lowered in the front plate of the signal conditioning instrument. Push the test key for > 2 seconds with a suitable object. Hence a test is started. Hence the correctness of the subsequent switching conditions must be monitored via the two LEDs on the signal conditioning instrument as well as the connected facilities. The sensor must neither be dismounted, nor controlled by filling the vessel.

**Test without filling or dismounting the sensor (3, 4)**

This test is valid if you cannot change the vessel filling or cannot dismount the sensor.

The recurring function test according to IEC 61508 can be carried out by pushing the test key on a respective signal conditioning instrument or briefly (> 2 seconds) interrupting the supply line to the sensor.

The correctness of the subsequent switching conditions must be monitored via the two LEDs on the signal conditioning instrument as well as the connected devices. The sensor must neither be dismounted nor triggered by filling the vessel.

This applies for VEGASWING 63 with two-wire electronics module SWE60Z.

You can carry out the function test with the outputted current values also directly via a safety PLC or a process control system.

A function test can be carried out with measurement setups in conjunction with the two-wire electronics module SWE60Z EX.

If you are using a signal conditioning instrument of type VEGATOR for this purpose, you can carry out the test with the integrated test key. The test key is recessed in the front plate of the signal conditioning

insturment. Push the test key for > 2 seconds with a suitable object (screwdriver, pen, etc.).

When the VEGASWING 63 is connected to a processing system or an SPLC, you have to interrupt the connection cable to the sensor for > 2 seconds. The switching delay must be set to 0.5 s.

After releasing the test key or interrupting the connection cable to the sensor, the complete measuring system can be checked on correct function. The following operating conditions are simulated during the test:

- Fault message
- Empty signal
- Full signal

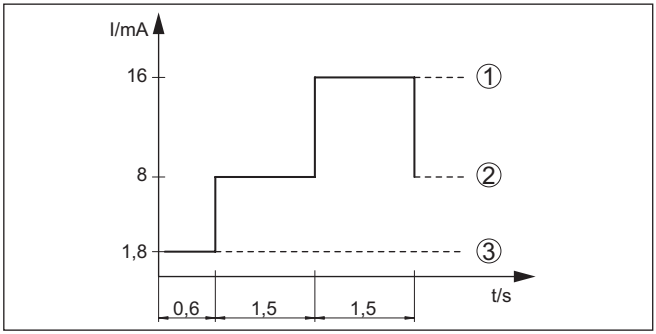


*Fig. 29: Flow chart of the function test*

*1 Full signal*
*2 Empty signal*
*3 Fault message*

Check if all three switching conditions occur in the correct sequence and the stated time period. If this is not the case, there is a fault in the measuring system (see also the operating instructions manual of the signal conditioning instrument). Keep in mind that connected instruments are activated during the function test. By doing this, you can check the correct function of the measuring system.

**Note:**
Keep in mind that the starting time $t_A$ of the voltage supply can extend the time up to the first switching (e.g. VEGATOR 636: +1 s)

**Test procedure**

After releasing the button or after a brief line break.

The specified times apply with a tolerance of ±20 %.

| | Sensor current - Sensor | Level relay A - overfill protection | Signal lamp A - Overfill protection | Level relay B - dry run protection | Signal lamp B - Dry run protection | Fail safe relay | Control lamp |
|---|---|---|---|---|---|---|---|
| 1. Fault signal<br>approx. 0.6 s<br>+ $t_A$ [2] | < 1.8 mA | currentless | ○ | currentless | ○ | currentless | ☼ |
| 2. Empty signal<br>(approx. 1.5 s) | approx. 8 mA | energized | ☼ | currentless | ○ | energized | ○ |
| 3. Full signal<br>(approx. 1.5 s) | approx. 16 mA | currentless | ○ | energized | ☼ | energized | ○ |
| 4. Return to current operating condition | | | | | | | ☼ |

**Note:**
When used as overfill protection according to WHG and use in measuring chains according IEC 61508, mode B is not permitted.

**Test assessment (SPLC)**

**Test passed**

- Interference signal (< 3.6 mA) ≥ 400 ms
- Uncovered (approx. 8 mA) ≥ 1 s
- Covered (approx. 16 mA) ≥ 1 s

**Test not passed**

- Interference signal (< 3.6 mA) < 400 ms / ≥ 750 ms
- Uncovered (approx. 8 mA) < 1 s / ≥ 2 s
- Covered (approx. 16 mA) < 1 s / ≥ 2 s

[2] Starting time of the voltage supply

# 7 Maintenance and fault rectification

## 7.1 Maintenance

If the instrument is used properly, no special maintenance is required in normal operation.

## 7.2 Rectify faults

**Reaction when malfunctions occur**

The operator of the system is responsible for taking suitable measures to rectify faults.

**Causes of malfunction**

VEGASWING 63 offers maximum reliability. Nevertheless, faults can occur during operation. These may be caused by the following, e.g.:

- Sensor
- Process
- Voltage supply
- Signal processing

**Fault rectification**

The first measure to take is to check the output signal. In many cases, the causes can be determined this way and the faults quickly rectified.

**24 hour service hotline**

Should these measures not be successful, please call in urgent cases the VEGA service hotline under the phone no. **+49 1805 858550**.

The hotline is manned 7 days a week round-the-clock. Since we offer this service worldwide, the support is only available in the English language. The service is free, only standard call charges are incurred.

### Checking the switching signal

| Error | Cause | Rectification |
|---|---|---|
| VEGASWING 63 signals "covered" without being submerged (overfill protection)<br>VEGASWING 63 signals "uncovered" when being submerged (dry run protection) | Operating voltage too low | Check operating voltage |
| | Electronics defective | Press the mode switch on the signal conditioning instrument. If the instrument then changes the mode, the vibrating element may be covered with buildup or mechanically damaged. Should the switching function in the correct mode still be faulty, return the instrument for repair. |
| | | Press the mode switch on the signal conditioning instrument. If the instrument then does not change the mode, the electronics module is defective. Exchange the electronics module. |
| | Unfavourable installation location | Mount the instrument at a location in the vessel where no dead zones or air bubbles can form. |
| | Buildup on the vibrating element | Check the vibrating element and the sensor for buildup and remove the buildup if there is any. |
| | Wrong mode selected | Set the correct mode on the signal conditioning instrument (overflow protection, dry run protection). Wiring should be carried out according to the idle current principle. |
| Signal lamp flashes red | Error on the vibrating element | Check if the vibrating element is damaged or extremely corroded. |
| | Interference on the electronics module | Exchanging the electronics module |
| | instrument defective | Exchange the instrument or send it in for repair |

### Reaction after fault rectification

Depending on the reason for the fault and the measures taken, the steps described in chapter "*Set up*" may have to be carried out again.

## 7.3 Exchanging the electronics

If the electronics module is defective, it can be replaced by the user.

In Ex applications only an electronics module with respective Ex approval may be used.

You can find all the information you need to carry out an electronics exchange in the handbook of the new electronics module.

In general, all electronics modules of series SW60 can be interchanged. If you want to use an electronics module with a different signal output, you carry out the complete setup. You find the necessary, suitable operating instruction on our homepage.

**Note:**
Keep in mind that enamelled instrument versions need special electronics modules. These electronics modules are called SW60E or SW60E1.

## 7.4 How to proceed if a repair is needed

You can find a repair form as well as detailed information on how to proceed at www.vega.com/downloads and "*Forms and certificates*".

By doing this you help us carry out the repair quickly and without having to call back for needed information.

If a repair is necessary, please proceed as follows:

- Print and fill out one form per instrument
- Clean the instrument and pack it damage-proof
- Attach the completed form and, if need be, also a safety data sheet outside on the packaging
- Please contact the agency serving you to get the address for the return shipment. You can find the agency on our home page www.vega.com.

# 8 Dismount

## 8.1 Dismounting steps

**Warning:**
Before dismounting, be aware of dangerous process conditions such as e.g. pressure in the vessel, high temperatures, corrosive or toxic products etc.

Take note of chapters "*Mounting*" and "*Connecting to power supply*" and carry out the listed steps in reverse order.

With Ex instruments, the housing cover may only be opened if there is no explosive atmosphere present.

## 8.2 Disposal

The instrument consists of materials which can be recycled by specialised recycling companies. We use recyclable materials and have designed the parts to be easily separable.

**WEEE directive 2002/96/EG**
This instrument is not subject to the WEEE directive 2002/96/EG and the respective national laws. Pass the instrument directly on to a specialised recycling company and do not use the municipal collecting points. These may be used only for privately used products according to the WEEE directive.

Correct disposal avoids negative effects on humans and the environment and ensures recycling of useful raw materials.

Materials: see chapter "*Technical data*"

If you have no way to dispose of the old instrument properly, please contact us concerning return and disposal.

# 9 Supplement

## 9.1 Technical data

**General data**

| | |
|---|---|
| Material 316L corresponds to 1.4404 or 1.4435 | |
| Materials, wetted parts | |
| – Process fitting - thread | 316L, Alloy C22 (2.4602) |
| – Process fitting - flange | 316L, 316L with Alloy C22 coating, steel enamelled, 316L with ECTFE coating, 316L with PFA coating |
| – Process seal | Klingersil C-4400 |
| – Tuning fork | 316L, Alloy C22 (2.4602), Alloy C4 (2.4610) enamelled |
| – Extension tube: ø 21.3 mm (0.839 in) | 316L, Alloy C22 (2.4602), Alloy C22 (2.4602) enamelled, 316L with ECTFE coating, 316L with PFA coating |
| Materials, non-wetted parts | |
| – Plastic housing | plastic PBT (Polyester) |
| – Aluminium die-casting housing | Aluminium die-casting AlSi10Mg, powder-coated - basis: Polyester |
| – Stainless steel housing - precision casting | 316L |
| – Stainless steel housing, electropolished | 316L |
| – Seal between housing and housing cover | NBR (stainless steel housing, precision casting), silicone (aluminium/plastic housing; stainless steel housing, electropolished) |
| – Light guide in housing cover (plastic) | PMMA (Makrolon) |
| – Ground terminal | 316L |
| – Temperature adapter (optional) | 316L |
| Gas-tight leadthrough (optional) | |
| – Supporting material | 316L |
| – Glass potting | Borosilicate glass - Schott no. 8421 |
| – Contacts | 1.4101 |
| – Helium leak rate | < $10^{-6}$ mbar l/s |
| – Pressure resistance | PN 64 |
| Sensor length (L) | |
| – 316L, Alloy C22 (2.4602) | 80 … 6000 mm (3.15 … 236.22 in) |
| – Alloy C22 (2.4602) enamelled | 80 … 1500 mm (3.15 … 59.055 in) |
| – 316L, ECTFE coated | 80 … 3000 mm (3.15 … 118.11 in) |
| – 316L, PFA coated | 80 … 4000 mm (3.15 … 157.48 in) |
| Tube diameter | ø 21.3 mm (0.839 in) |
| Weight | |
| – Instrument weight (depending on process fitting) | approx. 0.8 … 4 kg (0.18 … 8.82 lbs) |
| – Tube extension | approx. 920 g/m (9.9 oz/ft) |

| | |
|---|---|
| Layer thickness | |
| – Enamel | approx. 0.8 mm (0.031 in) |
| – ECTFE | approx. 0.5 mm (0.02 in) |
| – PFA | approx. 0.5 mm (0.02 in) |
| Surface quality | |
| – Standard | $R_a$ approx. 3 µm ($1.18^{-4}$ in) |
| – Hygienic version (3A) | $R_a$ < 0.8 µm ($3.15^{-5}$ in) |
| – Hygienic version (3A) | $R_a$ < 0.3 µm ($1.18^{-5}$ in) |
| Process fittings | |
| – Pipe thread, cylindrical (DIN 3852-A) | G¾ A, G1 A |
| – American pipe thread, conical (ASME B1.20.1) | ¾ NPT or 1 NPT |
| – Flanges | DIN from DN 25, ASME from 1" |
| – hygienic fittings | Slotted nut DN 40 PN 40, Clamp 1" DIN 32676 ISO 2852/316L, Clamp 2" DIN 32676 ISO 2852/316L, conus DN 25 PN 40, Tuchenhagen Varivent DN 50 PN 10 |
| Max. torque - process fitting | |
| – Thread G¾ A, ¾ NPT | 75 Nm (55 lbf ft) |
| – Thread G1 A, 1 NPT | 100 Nm (73 lbf ft) |
| Gas-tight leadthrough (optional) | |
| – Leakage rate | < $10^{-6}$ mbar l/s |
| – Pressure resistance | PN 64 |
| High voltage test (enamel) | max. 5 KV |

**Output variable**

| | |
|---|---|
| Output | Two-wire output |
| Output signal | |
| – empty (uncovered) | 8 mA |
| – full (covered) | 16 mA |
| – Fault message | < 1.8 mA |
| Possible signal conditioning instruments | VEGATOR 636 Ex, VEGATOR 121, VEGATOR 122 |
| Modes (adjustable via the signal conditioning instrument) | |
| – A | Max. detection or overflow/overfill protection |
| – B | Min. detection or dry run protection |

**Accuracy (according to DIN EN 60770-1)**

| | |
|---|---|
| Reference conditions and actuating variables according to DIN EN 61298-1 | |
| – Ambient temperature | +18 … +30 °C (+64 … +86 °F) |
| – Relative humidity | 45 … 75 % |
| – Air pressure | 860 … 1060 mbar/86 … 106 kPa (12.5 … 15.4 psig) |
| – Product temperature | +18 … +30 °C (+64 … +86 °F) |

| | |
|---|---|
| – Product density | 1 g/cm³ (0.036 lbs/in³) (water) |
| – Product viscosity | 1 mPa s |
| – Superimposed pressure | 0 kPa |
| – Sensor installation | Vertically from top |
| – Density selection switch | ≥ 0.7 g/cm³ |

**Measuring accuracy**

| | |
|---|---|
| Deviation | ± 1 mm (0.04 in) |

## Influence of the process temperature on the switching point

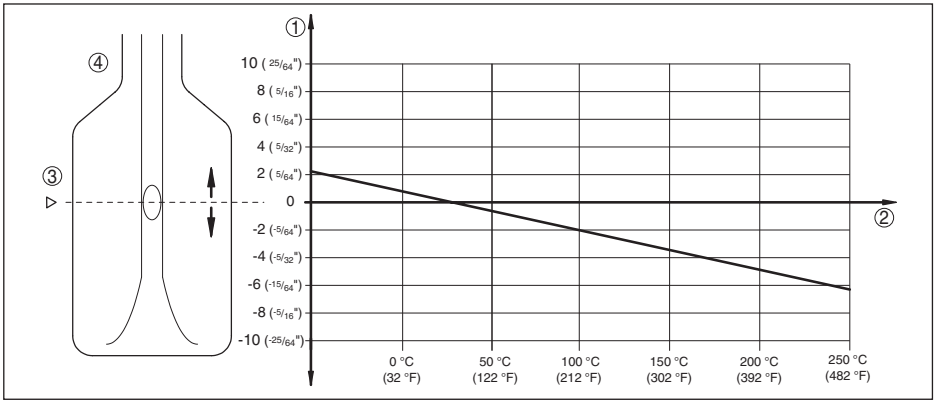


*Fig. 40: Influence of the process temperature on the switching point*

1 *Shifting of the switching point in mm (in)*
2 *Process temperature in °C (°F)*
3 *Switching point at reference conditions (notch)*
4 *Tuning fork*

## Influence of the product density on the switching point

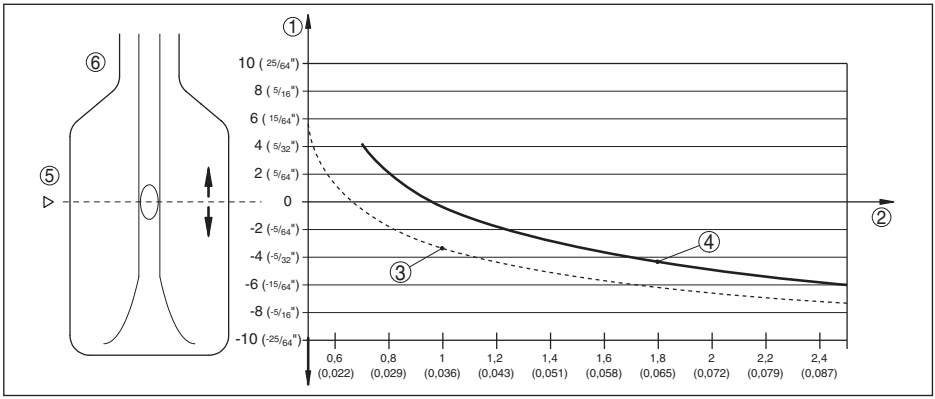


*Fig. 41: Influence of the product density on the switching point*

1 *Shifting of the switching point in mm (in)*
2 *Product density in g/cm³ (lb/in³)*
3 *Switch position ≥ 0.5 g/cm³ (0.018 lb/in³)*
4 *Switch position ≥ 0.7 g/cm³ (0.025 lb/in³)*
5 *Switching point at reference conditions (notch)*
6 *Tuning fork*

## Influence of the process pressure to the switching point

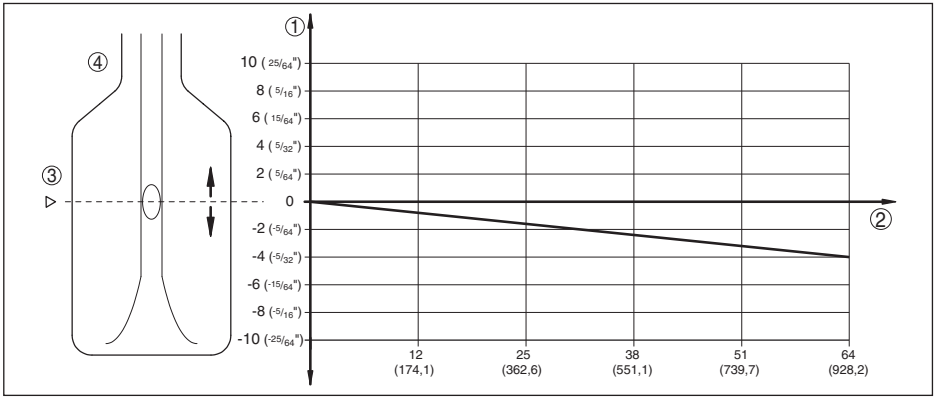


*Fig. 42: Influence of the process pressure to the switching point*

1 *Shifting of the switching point in mm (in)*
2 *Process pressure in bar (psig)*
3 *Switching point at reference conditions (notch)*
4 *Tuning fork*

| | |
|---|---|
| Repeatability | 0.1 mm (0.004 in) |
| Hysteresis | approx. 2 mm (0.08 in) with vertical installation |
| Switching delay | approx. 500 ms (on/off) |
| Measuring frequency | approx. 1200 Hz |

| Ambient conditions | |
|---|---|
| Ambient temperature on the housing | -40 … +70 °C (-40 … +158 °F) |
| Storage and transport temperature | -40 … +80 °C (-40 … +176 °F) |

| Process conditions | |
|---|---|
| Measured variable | Limit level of liquids |
| Process pressure | -1 … 64 bar/-100 … 6400 kPa (-14.5 … 928 psig)<br>The process pressure is dependent on the process fitting, for example Clam p or flange (see the following diagrams) |
| Maximum allowable operating pressure | 100 bar/10000 kPa (1450 psig) or 1.5 times process pressure<br>The function of the instrument is ensured up to an operating pressure of 100 bar/10000 kPa (1450 psig) at a maximum process temperature of +50 °C (+122 °F) (only with threaded versions). |
| Process temperature (thread or flange temperature) | |
| – VEGASWING 63 of 316L/Alloy C22 (2.4602) | -50 … +150 °C (-58 … +302 °F) |
| Process temperature (thread or flange temperature) with temperature adapter (option) | |
| – VEGASWING 63 of 316L/Alloy C22 (2.4602) | -50 … +250 °C (-58 … +482 °F) |
| – VEGASWING 63 enamelled | -50 … +200 °C (-58 … +392 °F) |
| – VEGASWING 63 with ECTFE coating | -50 … +150 °C (-58 … +302 °F) |
| – VEGASWING 63 with PFA coating | -50 … +250 °C (-58 … +482 °F) |

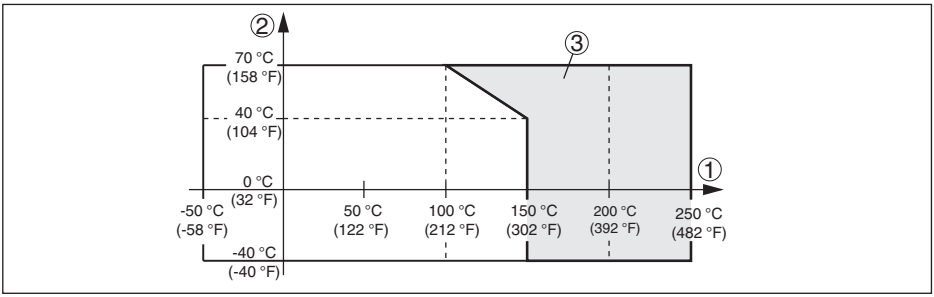


*Fig. 43: Ambient temperature - Process temperature*

1 *Process temperature in °C (°F)*
2 *Ambient temperature in °C (°F)*
3 *Temperature range with temperature adapter*

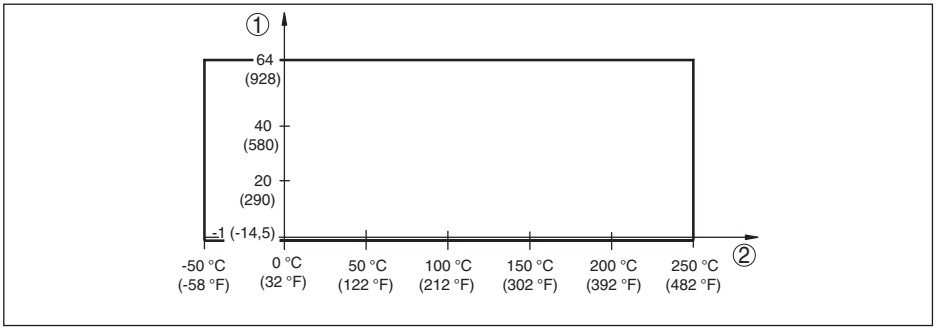


*Fig. 44: Process temperature - Process pressure with switch position ≥ 0.7 g/cm³ (sensitivity switch)*

*1 Process pressure in bar (psig)*
*2 Process temperature in °C (°F)*

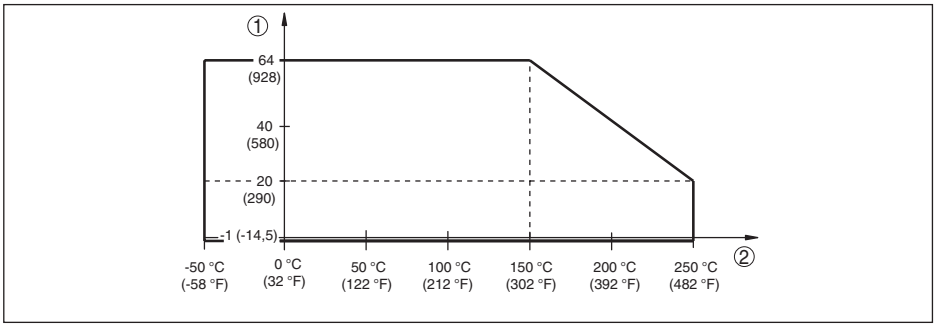


*Fig. 45: Process temperature - Process pressure with switch position ≥ 0.5 g/cm³ (sensitivity switch)*

*1 Process pressure in bar (psig)*
*2 Process temperature in °C (°F)*

| | |
|---|---|
| Viscosity - dynamic | 0.1 … 10000 mPa s (requirement: with density 1) |
| Flow velocity | max. 6 m/s (with a viscosity of 10000 mPa s) |
| Density | 0.7 … 2.5 g/cm³ (0.025 … 0.09 lbs/in³); 0.5 … 2.5 g/cm³ (0.018 … 0.09 lbs/in³) by switching over |
| Vibration resistance | |
| – Instrument housing | 1 g at 5 … 200 Hz according to EN 60068-2-6 (vibration with resonance) |
| – Sensor | 1 g with 5 … 200 Hz according EN 60068-2-6 (vibration at resonance) with sensor length up to 50 cm (19.69 in)<br>With a sensor length > 50 cm (19.69 in) you have to fix the extension tube with a suitable support. See mounting instructions. |

| Electromechanical data - version IP 66/IP 67 and IP 66/IP 68; 0.2 bar | |
|---|---|
| Cable entry/plug[3] | |
| – Single chamber housing | – 1 x cable gland M20 x 1.5 (cable: ø 5 … 9 mm), 1 x blind plug M20 x 1.5<br>or:<br>– 1 x closing cap ½ NPT, 1 x blind plug ½ NPT<br>or:<br>– 1 x plug (depending on the version), 1 x blind stopper M20 x 1.5 |
| Screw terminals | for wire cross-section up to 1.5 mm² (AWG 16) |

| Electromechanical data - version IP 66/IP 68 (1 bar) | |
|---|---|
| Cable entry | |
| – Single chamber housing | – 1 x IP 68 cable gland M20 x 1.5; 1 x blind plug M20 x 1.5<br>or:<br>– 1 x closing cap ½ NPT, 1 x blind plug ½ NPT |
| Connection cable | |
| – Wire cross-section | > 0.5 mm² (AWG 20) |
| – Wire resistance | < 0.036 Ω/m (0.011 Ω/ft) |
| – Tensile strength | < 1200 N (270 lbf) |
| – Standard length | 5 m (16.4 ft) |
| – Max. length | 1000 m (3280 ft) |
| – Min. bending radius | 25 mm (0.984 in) with 25 °C (77 °F) |
| – Diameter approx. | 8 mm (0.315 in) |
| – Colour - standard PE | Black |
| – Colour - standard PUR | Blue |
| – Colour - Ex-version | Blue |

| Adjustment elements | |
|---|---|
| Sensitivity switch | |
| – ≥ 0.5 g/cm³ | 0.5 … 2.5 g/cm³ (0.018 … 0.9 oz/in³) |
| – ≥ 0.7 g/cm³ | 0.7 … 2.5 g/cm³ (0.025 … 0.9 oz/in³) |

| Voltage supply | |
|---|---|
| Operating voltage | 12 … 36 V DC (via the processing system) |

| Electrical protective measures | |
|---|---|
| Protection rating | |
| – Plastic housing | IP 66/IP 67 (NEMA 4X) |
| – Aluminium and stainless steel standard | IP 66/IP 68 (0.2 bar), NEMA 6P[4] |

[3] Depending on the version M12 x 1, according to ISO 4400, Harting, 7/8" FF.

[4] A suitable cable is the prerequisite for maintaining the protection rating.

| | |
|---|---|
| – Aluminium and stainless housing (optionally available) | IP 66/IP 68 (1 bar), NEMA 6P |
| Overvoltage category | III |
| Protection class | II |

**Approvals**

Instruments with approvals can have different technical specifications depending on the version.

For that reason the associated approval documents of these instruments have to be carefully noted. They are part of the delivery or can be downloaded under www.vega.com via "*VEGA Tools*" and "*Instrument search*" as well as via "*Downloads*" and "*Approvals*".

## 9.2 Dimensions

### Housing in protection IP 66/IP 67 and IP 66/IP 68; 0.2 bar

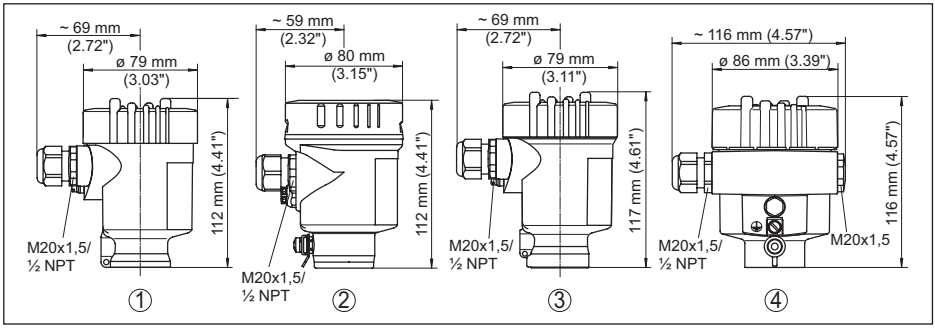


*Fig. 46: Housing versions in protection IP 66/IP 67 and IP 66/IP 68; 0.2 bar*

1 *Plastic housing*
2 *Stainless steel housing, electropolished*
3 *Stainless steel housing, precision casting*
4 *Aluminium housing*

### Housing in protection IP 66/IP 68 (1 bar)

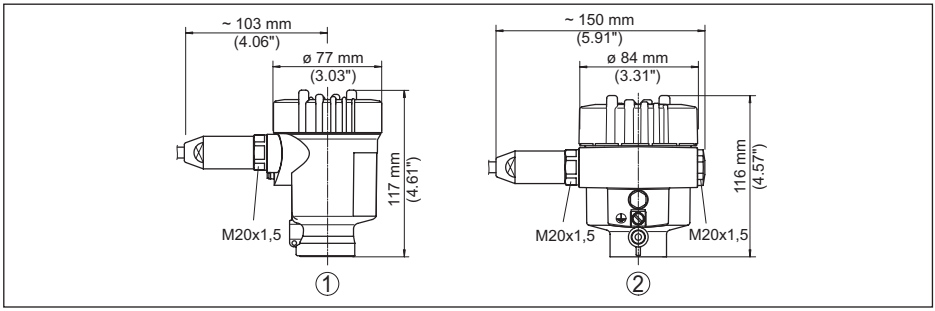


*Fig. 47: Housing versions with protection rating IP 66/IP 68 (1 bar)*

1 *Stainless steel housing, precision casting*
2 *Aluminium housing*

## VEGASWING 63

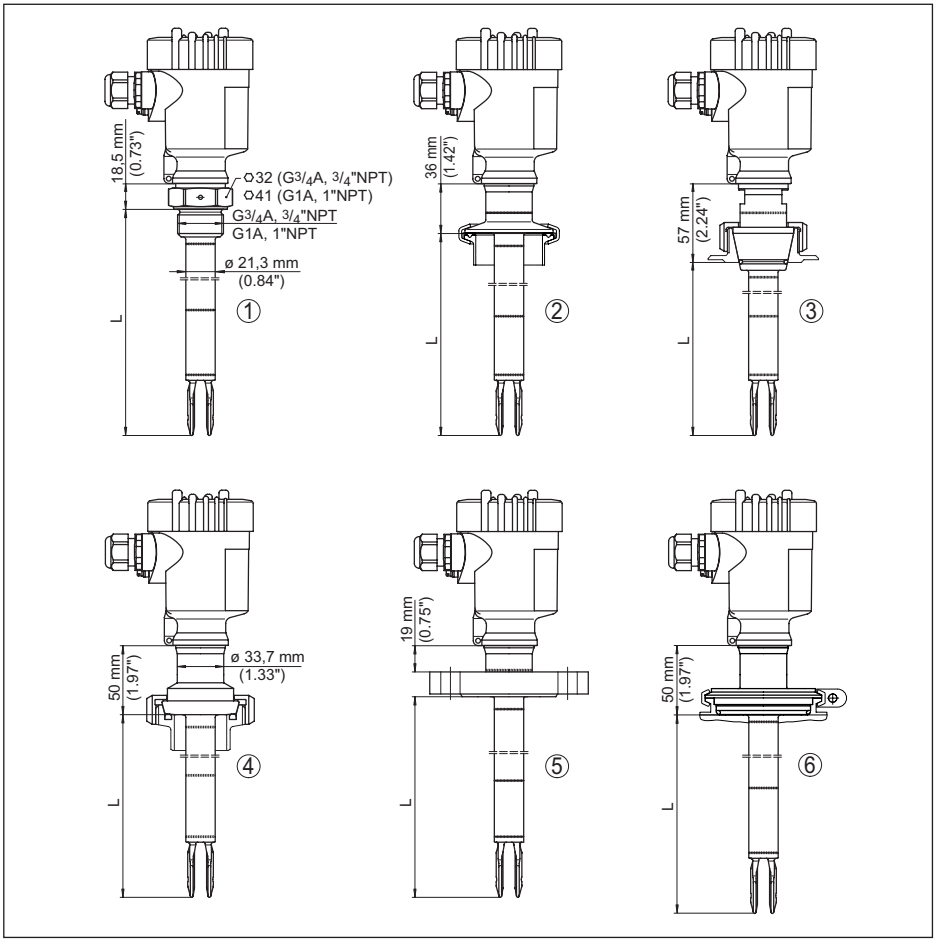


*Fig. 48: VEGASWING 63*

1 *Thread*
2 *Clamp*
3 *Cone DN 25*
4 *Slotted nut DN 40*
5 *Flange*
6 *Tuchenhagen Varivent*
L *= Sensor length, see chapter "Technical data"*

## VEGASWING 63, options

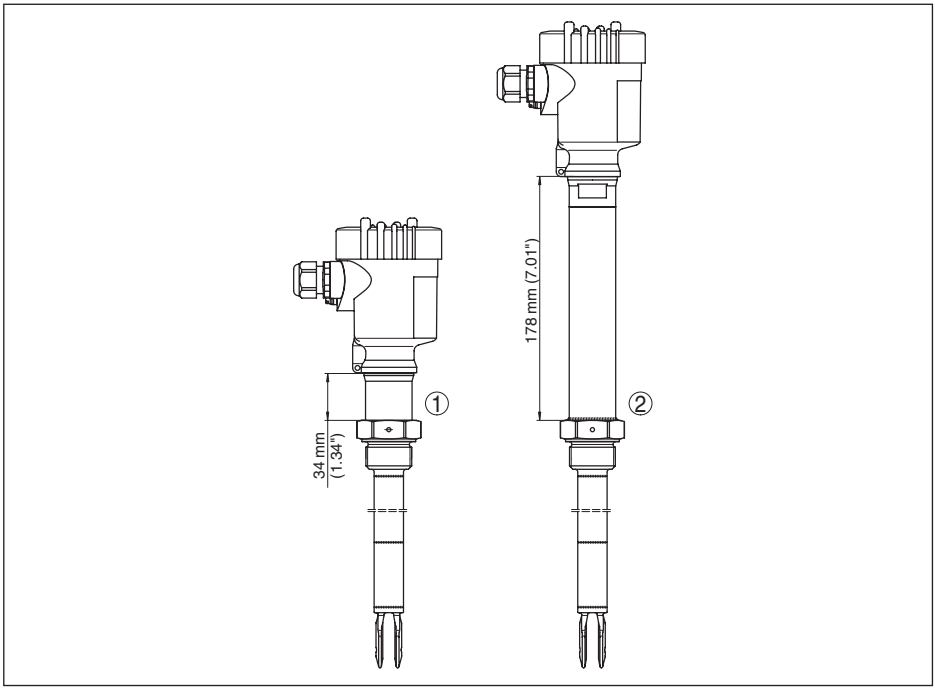


*Fig. 49: Options*

*1 Gas-tight leadthrough*
*2 Temperature adapter*

## 9.3 Industrial property rights

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Only in U.S.A.: Further information see patent label at the sensor housing.

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Printing date:

All statements concerning scope of delivery, application, practical use and operating conditions of the sensors and processing systems correspond to the information available at the time of printing.
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